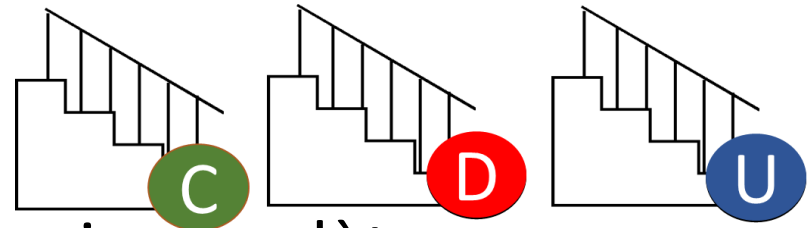


L'addition en colonnes



Pose sur la fiche plastifiée, calcule puis complète :

$$162 + 27 = \dots\dots\dots$$

$$84 + 83 = \dots\dots\dots$$

$$67 + 128 = \dots\dots\dots$$

$$136 + 96 = \dots\dots\dots$$

$$34 + 502 = \dots\dots\dots$$

$$119 + 24 = \dots\dots\dots$$

$$176 + 184 = \dots\dots\dots$$

$$287 + 164 = \dots\dots\dots$$

$$643 + 128 = \dots\dots\dots$$

$$123 + 357 = \dots\dots\dots$$

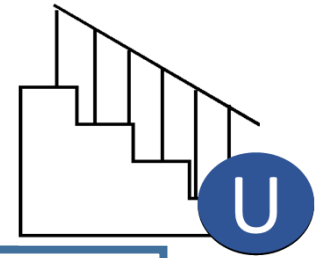
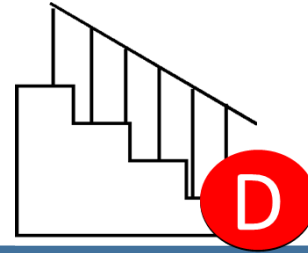
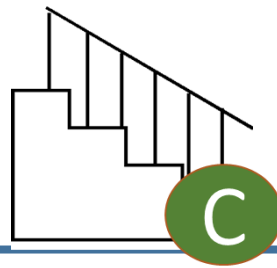
$$433 + 272 = \dots\dots\dots$$

$$247 + 293 = \dots\dots\dots$$



.....
L'addition en colonnes

Pose et calcule :



$$16 + 158 + 264 = \dots\dots\dots$$

$$59 + 308 + 176 = \dots\dots\dots$$

$$367 + 163 + 46 = \dots\dots\dots$$

$$176 + 194 + 192 = \dots\dots\dots$$

$$456 + 200 + 104 = \dots\dots\dots$$

$$250 + 181 + 8 = \dots\dots\dots$$